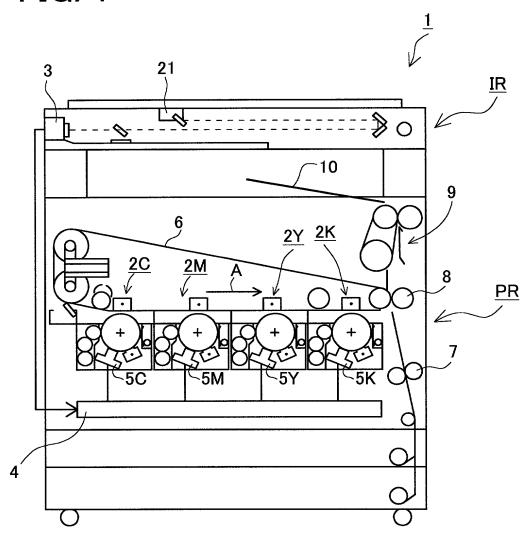
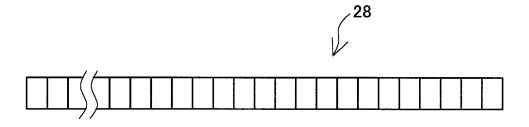
FIG. 1



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FIG. 3



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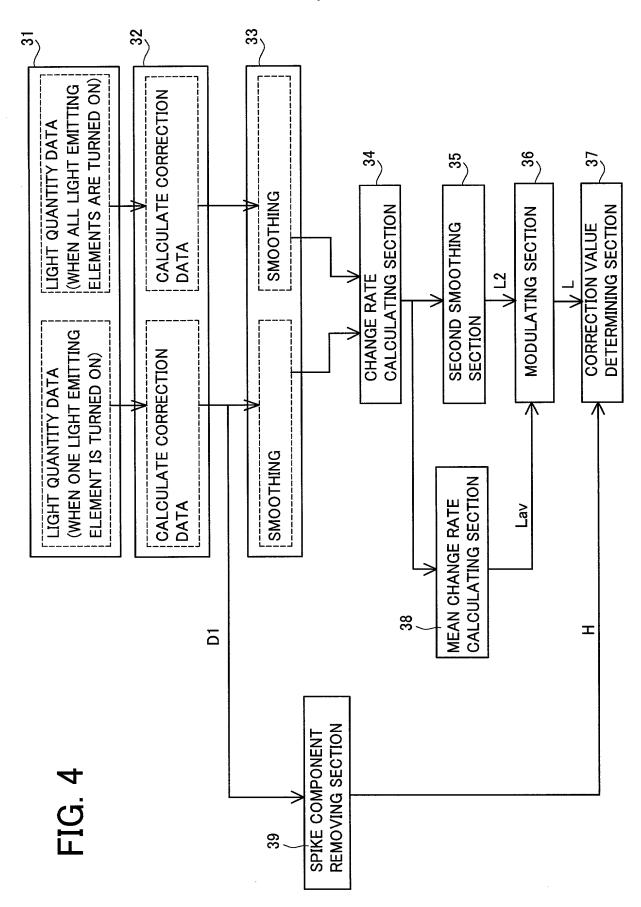


FIG.5

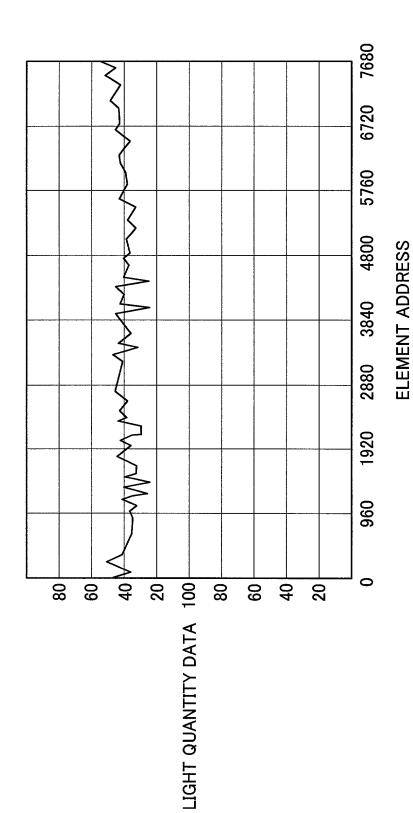


FIG. 6

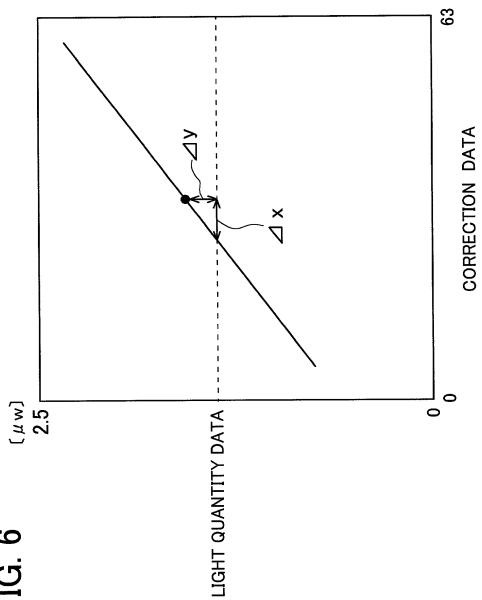


FIG. 7

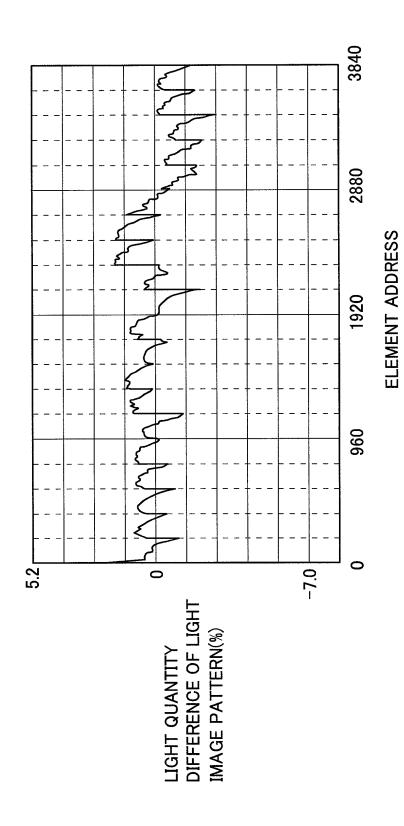
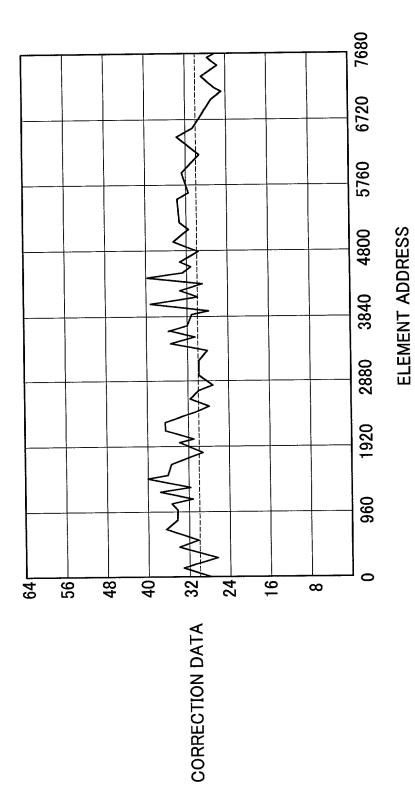
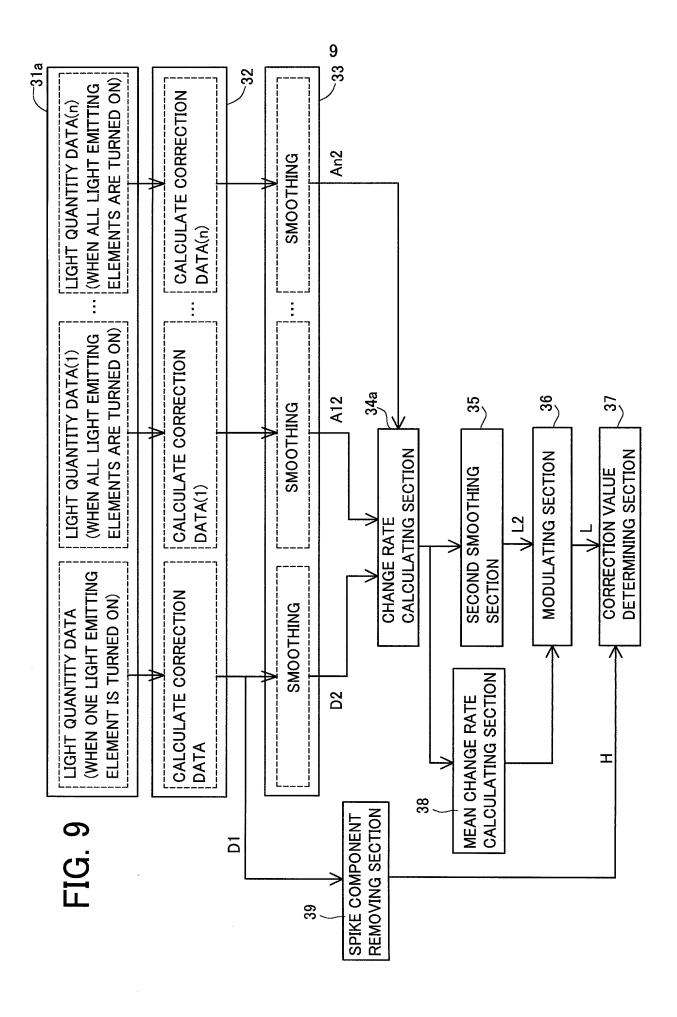
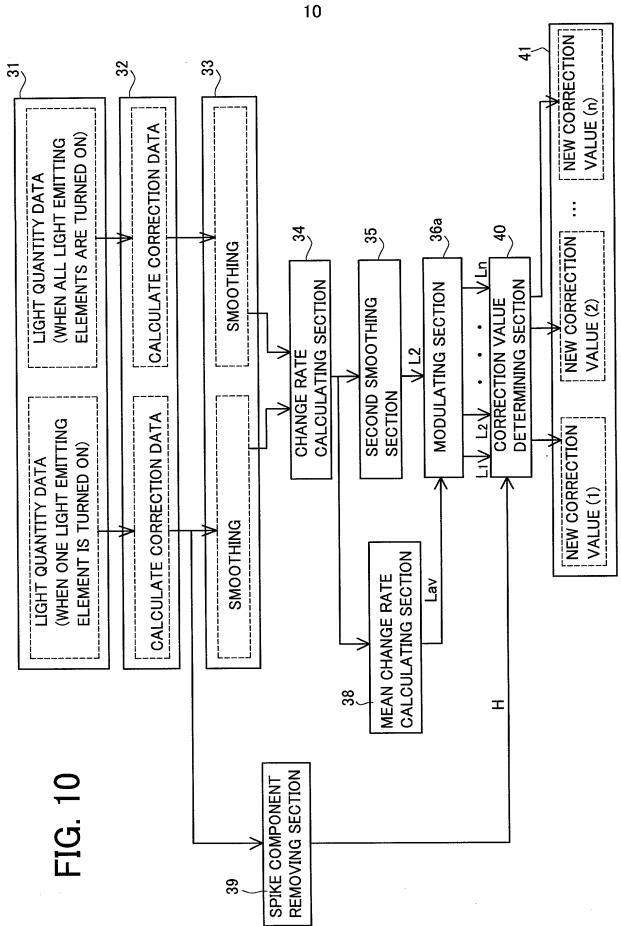
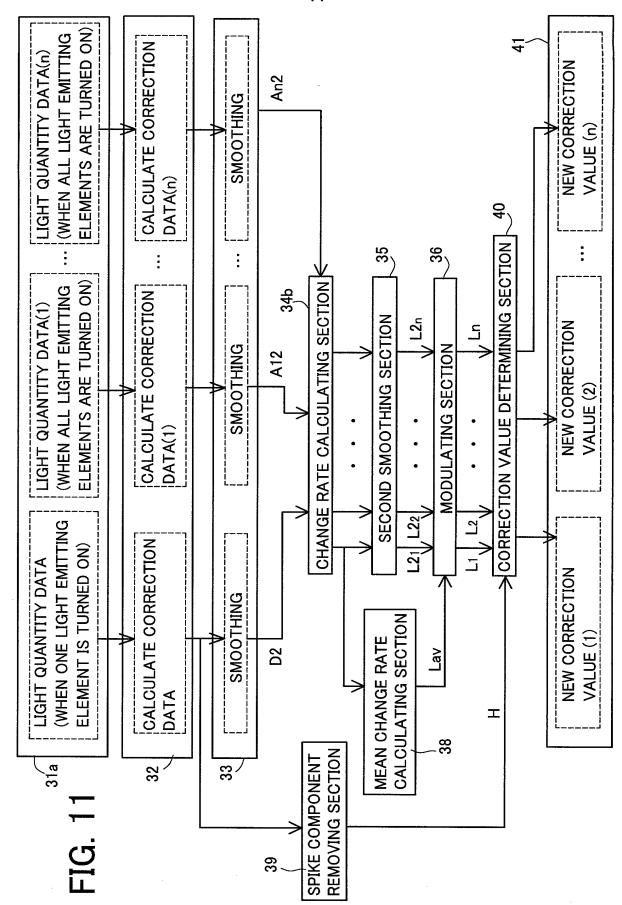


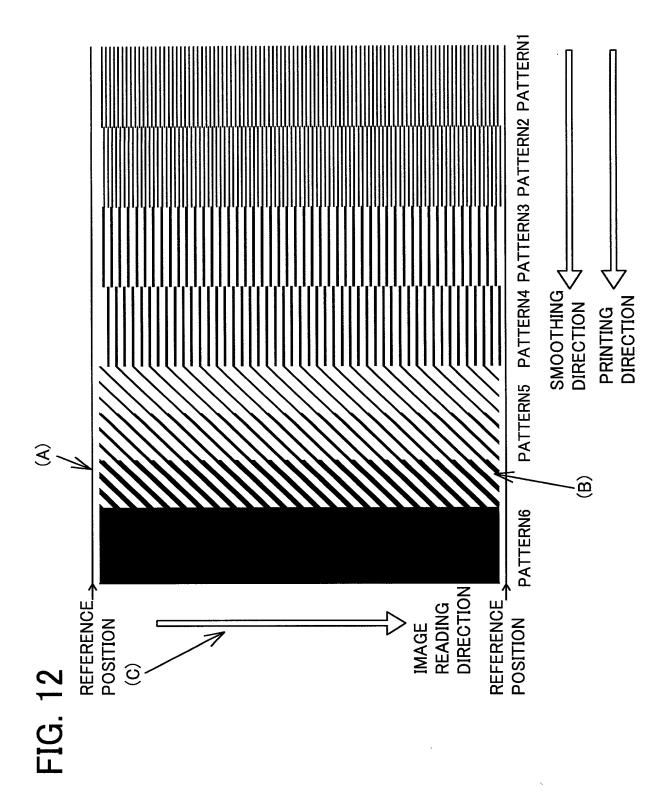
FIG. 8











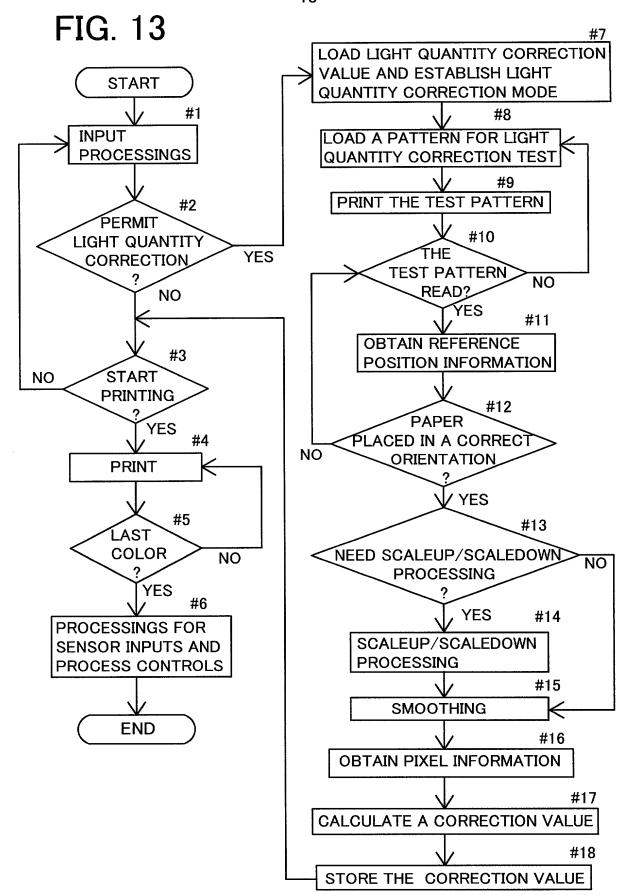


FIG. 14

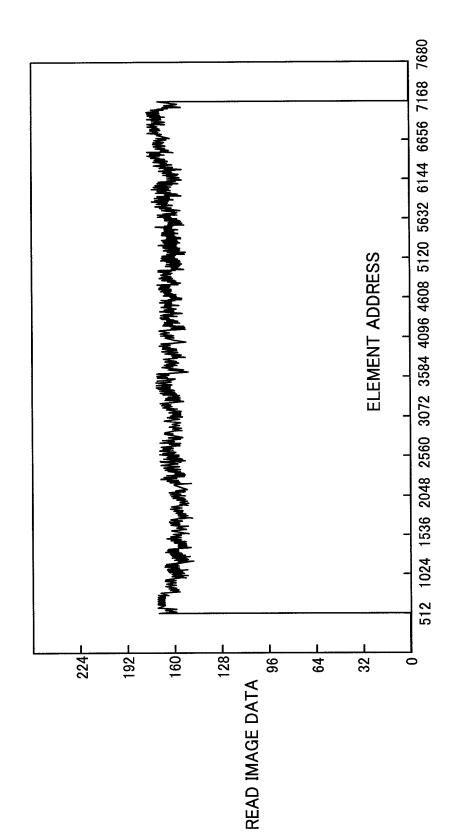


FIG. 15

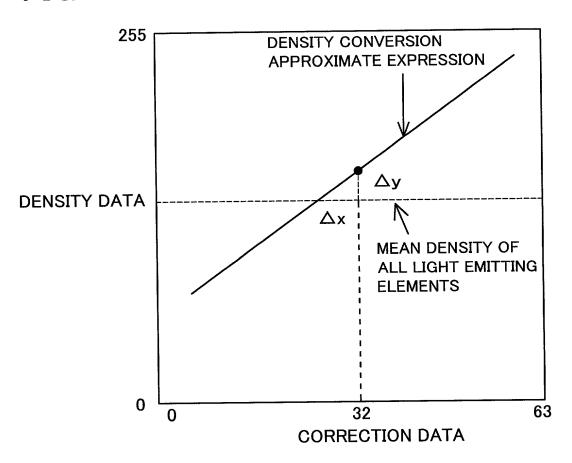
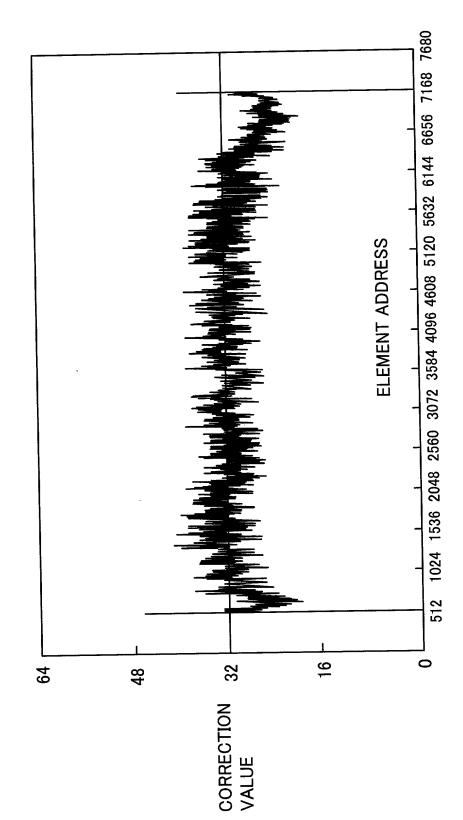
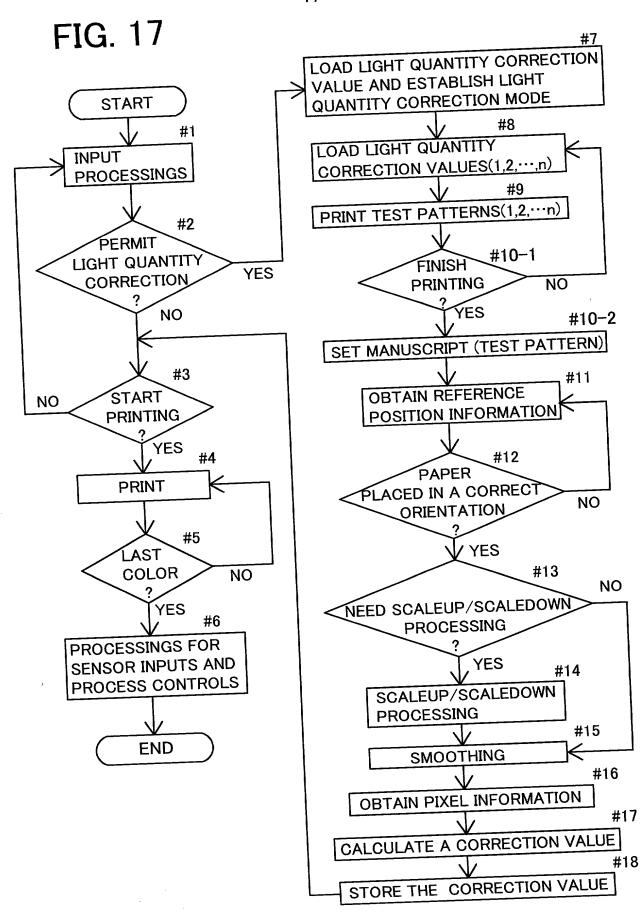


FIG. 16









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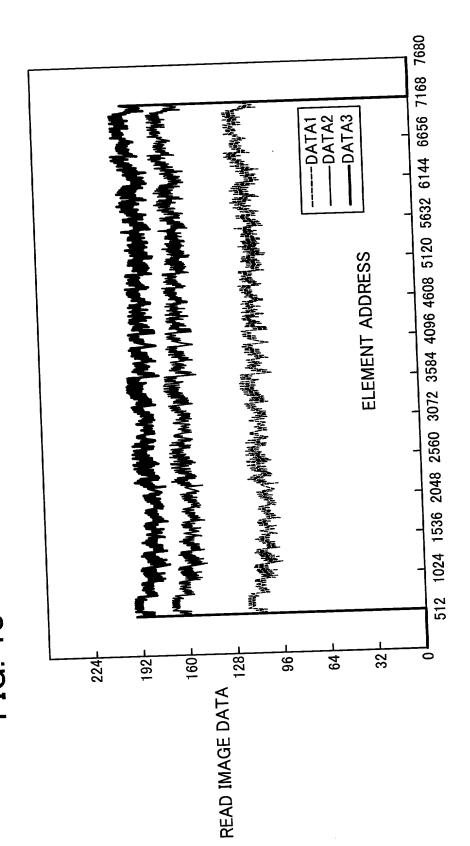
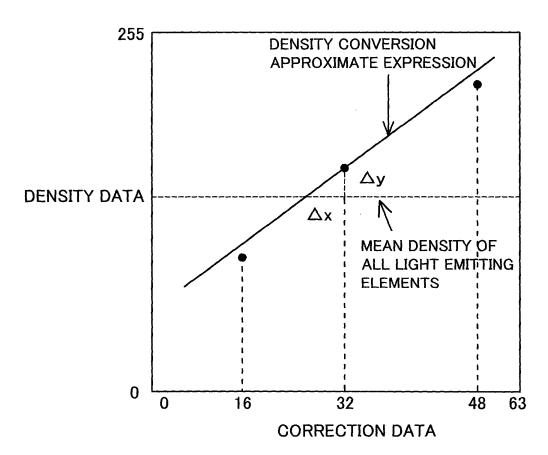
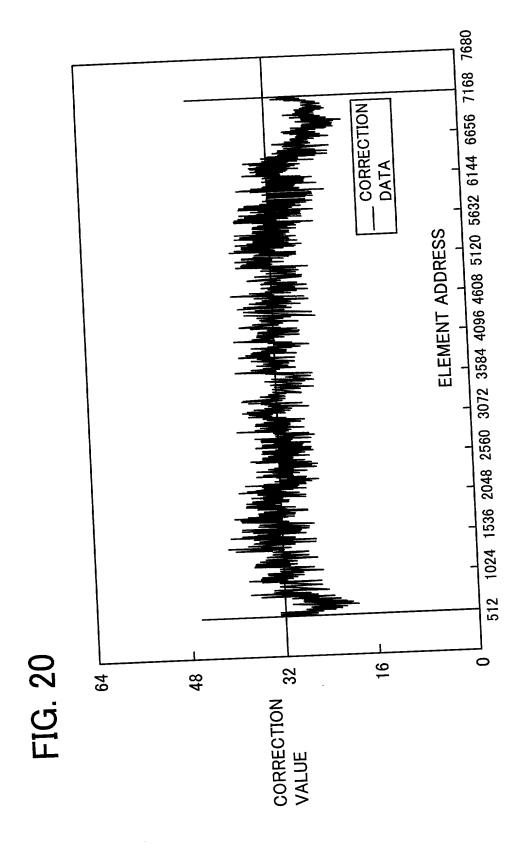


FIG. 19



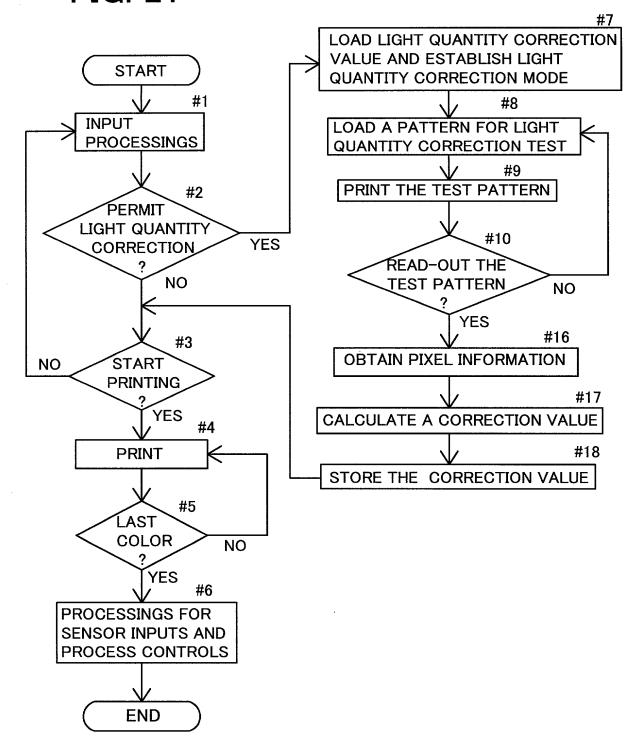
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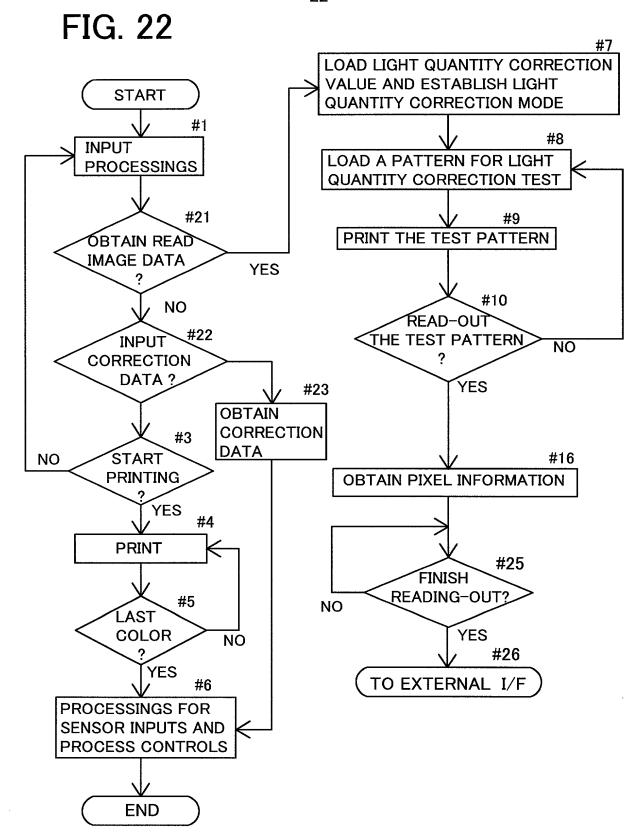
1 111 1 1 1

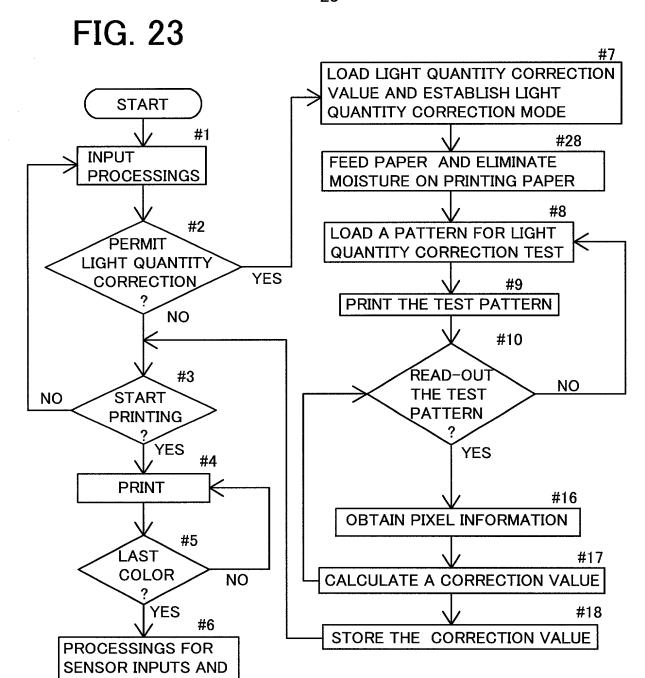


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FIG. 21







PROCESS CONTROLS

END